

Tufnyl[®] RGF33 Natural

PA66—GF33

33% Glass Fiber Reinforced

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	DRY / COND		
Molding shrinkage (parallel)	0.25 / *	%	ISO 294–4
Molding shrinkage (normal)	0.9 / *	%	ISO 294–4
MECHANICAL PROPERTIES	DRY / COND		
Tensile modulus	10000 / –	MPa	ISO 527–1/–2
Stress at break	185 / –	MPa	ISO 527–1/–2
Strain at break	4 / –	%	ISO 527–1/–2
Flexural modulus	8000 / –	MPa	ISO 178
Flexural strength	270 / –	MPa	ISO 178
Charpy impact strength (+23°C)	85 / –	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	11 / –	kJ/m²	ISO 179/1eA
Izod notched impact strength (+23°C)	12 / –	kJ/m²	ISO 180/1A
THERMAL PROPERTIES	DRY / COND		
Melting temperature (10°C/min)	260 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	220 / *	°C	ISO 75–1/–2
OTHER PROPERTIES	DRY / COND		
Ash content	33	%	ISO 3451

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