

Akulon[®] AKV30HRH2.0

Durethan[®] AKV30HRH2.0

PA66—GF30

Injection Molding, 30% Glass Fiber Reinforced, Heat Stabilized, Hydrolysis Stabilized

Print Date: 2026–04–09

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.44 / *	%	ISO 294–4
Molding shrinkage (normal)	0.94 / *	%	ISO 294–4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	10000 / 6500	MPa	ISO 527–1/–2
Stress at break	200 / 125	MPa	ISO 527–1/–2
Strain at break	3.6 / 6	%	ISO 527–1/–2
Flexural modulus	9200 / 6200	MPa	ISO 178
Flexural strength	290 / 200	MPa	ISO 178
Tensile modulus (200°C)	3350	MPa	ISO 527–1/–2
Stress at break (200°C)	70	MPa	ISO 527–1/–2
Strain at break (200°C)	9.3	%	ISO 527–1/–2
Charpy impact strength (+23°C)	90 / 90	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	65 / 68	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	10 / 10	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	10 / 15	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	260 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	250 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	260 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.3 / *	E–4/°C	ISO 11359–1/–2

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Property Data

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Coeff. of linear therm. expansion (normal)	0.9 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10
Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.75 / *	mm	IEC 60695-11-10
Oxygen index	26 / *	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	650 / -	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	2 / -	mm	IEC 60695-2-12
ELECTRICAL PROPERTIES	DRY / COND		
Relative permittivity (100Hz)	4 / 12	—	IEC 62631-2-1
Relative permittivity (1 MHz)	3.6 / 4.5	—	IEC 62631-2-1
Dissipation factor (100 Hz)	80 / 3000	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	160 / 900	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E9	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
Electric strength	35 / 30	kV/mm	IEC 60243-1
Comparative tracking index	450 / -	V	IEC 60112
OTHER PROPERTIES	DRY / COND		
Water absorption	5.5 / *	%	Sim. to ISO 62
Humidity absorption	1.6 / *	%	Sim. to ISO 62
Density	1360 / -	kg/m³	ISO 1183
MATERIAL SPECIFIC PROPERTIES	DRY / COND		
Viscosity number	153 / *	cm³/g	ISO 307, 1157, 1628

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